



PCT/GB 00 / 03398



REC'D 28 SEP 2000

INVESTOR IN PEOPLE

WIPO The Patent Office

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GB 00/03398

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I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

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Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

1. Your reference P54511GB

2. Patent application number
(The Patent Office will fill in this part) FILED HEREWITH

3. Full name, address and postcode of the or of each applicant (underline all surnames)
SNAP-ON EQUIPMENT LIMITED
UNIT 12, HORSLEYS FIELDS
KING'S LYNN
NORFOLK
PE30 5UJ

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

ENGLAND, UK 0764957701

4. Title of the invention
POSITION-DEFINING AND
ENERGY-ISOLATING MOUNTINGS

5. Name of your agent (if you have one)
"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)
URQUHART-DYKES & LORD
NEW PRIESTGATE HOUSE
57 PRIESTGATE
PETERBOROUGH
CAMBS. PE1 1JX, UK
TELEPHONE 01733 340011
FAX 01733 566387

Patents ADP number (if you know it)

001644009

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country	Priority application number (if you know it)	Date of filing (day / month / year)
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7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application	Date of filing (day / month / year)
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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer "Yes" if:
a) any applicant named in part 3 is not an inventor, or
b) there is an inventor who is not named as an applicant, or
c) any named applicant is a corporate body.
See note (d))

Patents Form 1/77

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In the case of existing mountings for components of the kind with which the present invention is concerned, such as miniature microphones, which require accurate placement, ease of mounting, ease of dismounting or replacement, and a degree of physical shielding from impact or similar damage, the currently available solution to this interplay of (to some extent) conflicting physical

accommodating a degree of non-circularity (such as ovality) in the mounting openings provided in the support for the acoustic emitter or detector or other sensor, without prejudicing the accuracy of mounting. In general terms, the matching of a circular fitting to a circular receptor is not readily achievable in practical circumstances in relation to field-used articles of this kind without difficulties and/or costs and some improvements in this respect are needed.

An object of the present invention is to provide a mounting method and apparatus, particularly applicable to the mounting of acoustic sensors and emitters, but which may have novelty and/or inventive step in relation to features which are wide enough to embrace mountings usable outside the field of acoustic emitters and sensors, as identified above, and providing improvements in relation to one or more of the factors identified above and/or improvements generally therein.

According to the invention there is provided a method and apparatus for mounting an acoustic emitter or detector, or other sensor, as defined in the accompanying claims.

In embodiments described below there is provided a method and apparatus wherein a mounting for a sensor such as an acoustic emitter or detector, provides location definition and energy isolation by means of a single unitary structure comprising a non-elastomeric polymeric plastics material. This represents one important aspect of the present invention, which relates to the unexpected discovery that a relatively high degree of energy isolation can be achieved without the need to employ elastomeric polymers for reducing the level of energy transmission to acceptable limits, both in relation to acoustic or certain other energy forms. More specifically, in the embodiments we found that polymers such as polypropylene provide at the acoustic frequencies discussed below a required level of

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support comprises a non-elastomeric polymeric plastic bushing which is adapted to be a press fit into a complimentary mounting opening in a support therefor, and the bushing provides contact at a plurality of at least three spaced locations around said opening, whereby said bushing can accommodate a degree of ovality of said mounting opening while nevertheless accurately defining the mounted position of said emitter or detector with respect to said support. In the embodiments the contact regions of the bushing are arcuate in form and in fact four are provided in the illustrated embodiments.

By providing a snap-fit or clip-fit mounting which engages and grips the emitter or sensor and its lead there is not only provided the mechanical advantage identified above but also a significant simplification of the assembly and disassembly method since the snap-fit or clip-fit assembly technique is reversible and disassembly is just as easily achieved, and the need for endwise insertion and the accompanying delays and potential damage causation is eliminated by the side-wise (as opposed to end-wise) assembly technique.

Also in the embodiments, the snap-fit bushing is provided as a one-piece assembly in which two halves are interconnected by hinge-means permitting ready (and accurate) cooperation for snap or clip fitting and unfitting as needed. In addition, there may be provided on mounting a visible orientation mark so that the bushing or collet when installed on its beam or other structure is at a predetermined orientation with respect to it.

In the embodiments, in addition to polypropylene other non-elastomeric polymeric materials may be employed such as nylon derivatives, acetyl and abs and other non-elastomers.

Embodiments of the invention will now be described by way of example with reference to the accompanying drawings in which:

As shown in fig 7 mounting or collet 10 when assembled, is adapted to be a press fit into a mounting opening (for example a circular opening as identified at 32) in a support (not shown) therefor, and the mounting or bushing providing contact at a plurality of spaced locations 34 (in this case four locations), whereby the bushing or mounting can accommodate a degree of non-circularity of the opening 34 without prejudicing the accuracy of mounting. In use, the polypropylene material of the mounting 10 serves to provide acoustic insulation to the microphone while enabling it to be push fitted into its mounting beam (not shown) as disclosed in the above WO specification in a convenient and easy manner.

defining and vibration-isolating structural comprising a single unitary structure comprising a non-elastomeric polymeric plastics material and said material providing opposed portions of bushing means adapted to snap-fit together on opposite sides of said acoustic emitter or detector.

3. A mounting for an acoustic emitter or detector adapted to removably mount same with respect to a support, characterised by said mounting comprising non-elastomeric polymeric plastic bushing elements adapted to snap-fit or clip together to engage said emitter or detector and form a mounting bushing therefor.

4. A mounting for a sensor or the like adapted to removably mount same with respect to a support while at least partially electrically or thermally or acoustically isolating same from said support, characterised by said mounting comprising a polymeric plastic bushing element adapted to be a press fit into a mounting opening in said support, and said bushing providing contact at a plurality of at least three spaced locations with respect to said mounting opening, whereby said bushing can accommodate a degree of non-circularity of said opening.

5. A mounting for a sensor or the like adapted to removably mount same with respect to a support while at least partially electrically or thermally isolating same from said support, characterised by said mounting comprising polymeric plastic bushing elements adapted to snap-fit or clip together to engage said sensor and form a mounting bushing therefor.

6. A mounting according to any one of claims 3 to 5 characterised by said bushing elements being adapted to

-11-

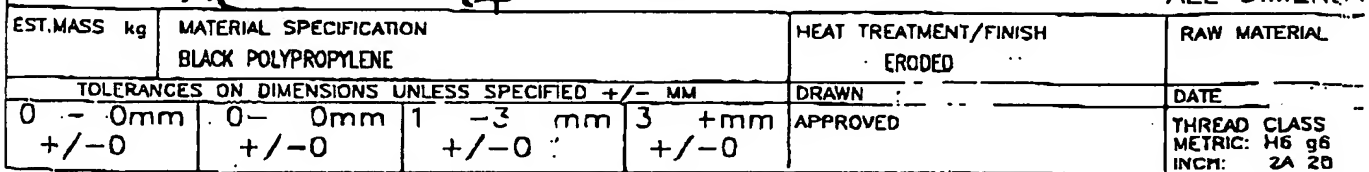
structure comprising a non-elastomeric polymeric plastics material; and

5 b) said bushing means comprising a structure comprising two main structural components respectively providing said opposed portions of said polymeric bushing elements and adapted to snap-fit together on opposite sides of said acoustic emitter or detector.

10 9. Apparatus for mounting an acoustic emitter or detector with respect to an acoustically transmissive structural mounting member characterised by providing location-defining and vibration-isolating structural comprising a single unitary structure comprising a non-elastomeric polymeric plastics material and said material providing
15 opposed portions of bushing means adapted to snap-fit together on opposite sides of said acoustic emitter or detector.

20 10. A method of mounting an acoustic emitter of detector substantially as described herein with reference to the accompany drawings.

25 11. Apparatus for mounting an acoustic emitter of detector substantially as described herein with reference to the accompany drawings.



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FIG 8

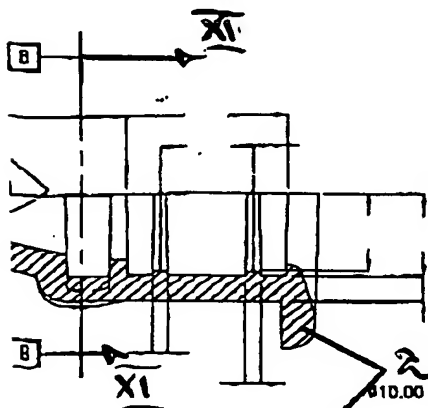


FIG 11

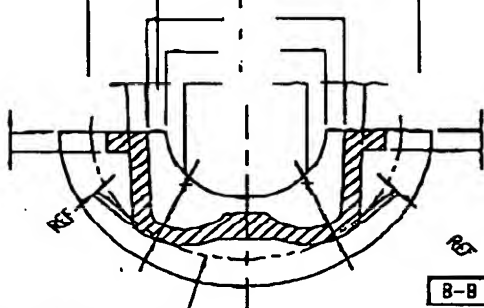


FIG 9

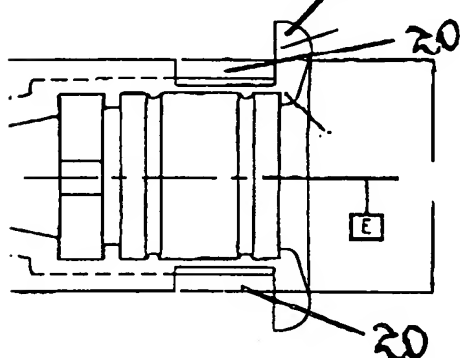
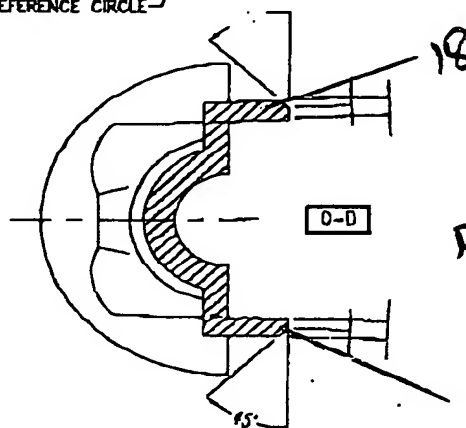
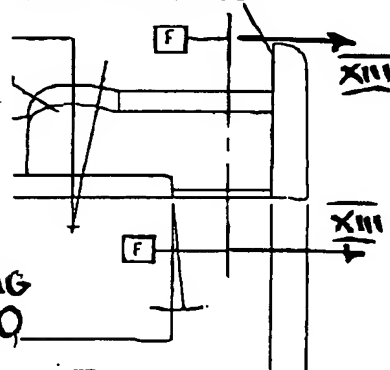


FIG 12



DRAFT ON THIS FACE

FIG 10



F-F

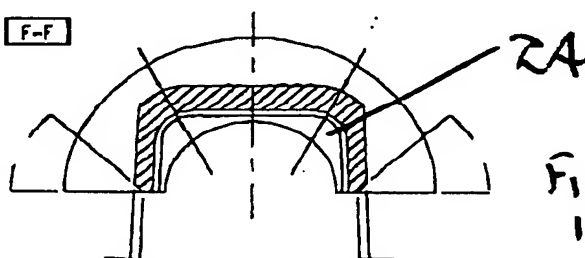


FIG 13

UNLESS OTHERWISE STATED, DRAFT ANGLE IS
PER SIDE (INCLUDED)
GENERAL TOLERANCE +/-

DRAFT

REDRAWN ON B/H BORDER
'NO DRAFT' NOTES ADDED
CABLE RECESS WAS
PIP ADDED
DWG WAS DIVERSE ISS A

UNITS IN MILLIMETRES

DRAWINGS\UK

ECO 'E:

CHANGES

DATE

USED ON	DESCRIPTION	DRAWING NUMBER
	TRANSDUCER MOUNTING COLLET	
SCALE NTS	REPLACES	
PROJECTION	REMOVE ALL BURRS & SHARP EDGES USE DIMENSIONS ONLY DO NOT SCALE OFF DRAWING	

L C H K

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